

PERMA TRANS™ DARK

Product Code: **S415DFT**

Inkjet Dark Transfer Paper for Black and Dark Colored Fabrics

BLUE LINE(S)

ITEMS YOU WILL NEED

- Black or dark color Cotton, Cotton/Polyester Blend fabric garment. For best results, use fabric with tight weave. **Washing the fabric before transfer is highly recommended.**
- Heat Press or Iron (do not use steam)
- Pillowcase
- Parchment paper
- Hard smooth surface (example: Formica, **DO NOT USE AN IRONING BOARD**)
- Store unused transfer papers in a resealable poly bag in a flat, cool, dry area.

STEP ONE – PRINTING YOUR IMAGE

- 1) Bring paper to room temperature before printing.

Print image/design on paper. **DO NOT** mirror or flip image prior to printing.

Recommended print settings:

HP – Media: Plain Paper
Print Mode: Normal

Epson – Media: Plain Paper
Print Mode: Photo

Canon – Media: Plain Paper
Print Mode: Standard

Kodak – Media: T-Shirt Transfer
Print Mode: Auto

- 2) Do not use any printers that have heating elements in them, such as the Hewlett-Packard 1200C. Otherwise, this product works for a variety of printers.

Load the sheet into your printer so that it will print on the non-glossy (unlined) side.

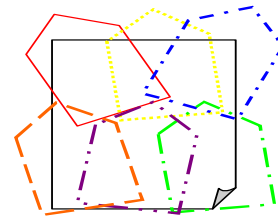
STEP TWO – TRANSFERRING YOUR IMAGE

HEAT PRESS

- 1) Preheat press to 375° F.
- 2) Press garment for 3-5 seconds to release moisture and remove wrinkles.
- 3) Peel liner from back of printed transfer.
- 4) Place printed transfer onto the garment with the print side up and place the parchment paper on top of the printed transfer.
- 5) Set at medium to high pressure for best results.
- 6) Press for 25 seconds.
- 7) To peel **COLD**, wait for the transfer to cool for at least two minutes and then remove the parchment paper using a smooth, even motion. To peel **HOT**, **wait 5 seconds**, then remove parchment paper while still **HOT/Warm** using a smooth, even motion.

HAND IRON

- 1) Preheat your iron to the “Cotton” setting. Lay a pillowcase on the ironing surface.
- 2) Place your garment on the pillowcase and pre-iron your garment to remove wrinkles and release moisture.
- 3) Peel liner from back of printed transfer.
- 4) Place your image print side up on your garment. Place parchment paper over the image making sure to cover the transfer entirely. The parchment paper can be used for several transfer applications.
- 5) Using **FIRM STEADY PRESSURE**, holding iron with both hands and applying your body weight, iron on each area of the sheet for **20** seconds making sure to lift the iron completely when moving to a new position. Continue this process until you have completely ironed the entire sheet. Be sure also to cover all corners and edges.



PRESS 1 PRESS 2 PRESS 3 PRESS 4 PRESS 5 PRESS 6

- 4) To peel **COLD**, wait for the transfer to cool for at least two minutes and then remove the parchment paper using a smooth, even motion. To peel **HOT**, **wait 5 seconds**, then remove parchment paper while still **HOT/Warm** using a smooth, even motion. (Test results demonstrate better color retention during washing with hot peel method.) If you would like to transfer several images on one single sheet, it is recommended that you wait until all images are ironed before peeling away any of the parchment paper so that the heat of ironing other applications does not affect already transferred images.

WASHING INSTRUCTIONS

- Turn the garment inside out.
- Wash in **COLD** water.
- Use detergent at manufacturers recommended amount for best results.
- Do not use bleach or bleach alternative detergents.
- Remove the garment promptly from the washer. The color may bleed if left in the washer.
- Dry on **LOW** temperature.

Please be sure to evaluate the Standard Product Fact Sheet to ensure the product is compatible with your printer and ink. ALWAYS test to determine the suitability of this paper for use with your equipment and your methods. The Seller's and Manufacturer's maximum obligation shall be to replace any paper that has been proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use, this paper.

This product is protected under one or more of the following patents: 6,497,781, 6,551,692, 6,753,050, 7,022,385.



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